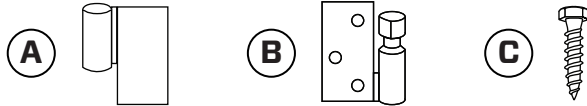


# Left Hand | Butt Weld Anti-Lift Hinges



**Tools required:** Pencil, No.2 Phillips screwdriver, drill and 6mm drill bit.

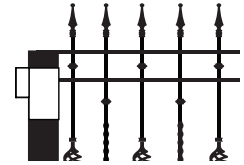
## Parts:



## Installation instructions:

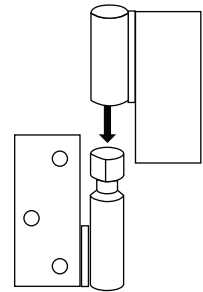
### STEP 1:

Place Part A onto gate and weld both hinges.



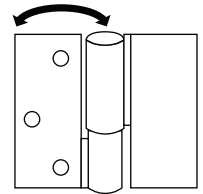
### STEP 2:

Position gate in its closed position, use wedges on each side to create a gap 5-10mm, use wedges underneath the base to set at your desired height.



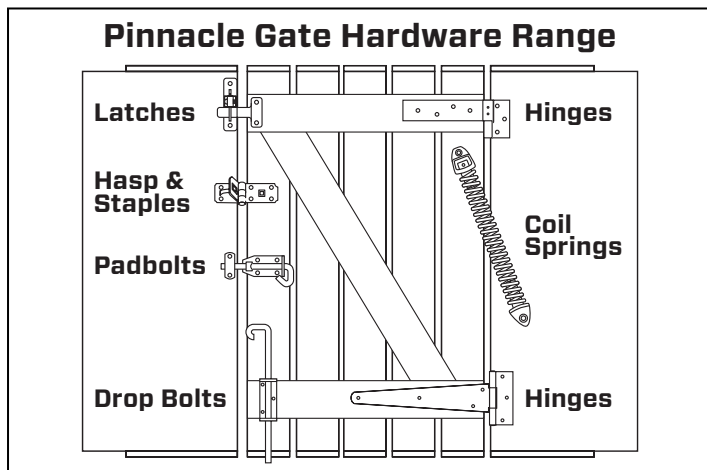
### STEP 3:

Place Part A into Part B. Mark and drill 6mm pilot holes through the holes into your post, secure with coach screws using spanner. Repeat for the second hinge. When positioning the second hinge make sure it is aligned vertically with the first hinge. Remove all the wedges. Paint weld with zinc rich paint.



## Handy Hints:

- Periodically apply a spray lubricant to each hinge through the hole on each hinge.
- Gate can only be lifted off if the Gate is open by at least half way.



## Corrosion Protection Chart

| Finish:         | Rating:  |        |        |        |
|-----------------|----------|--------|--------|--------|
| Stainless Steel | Ultimate | Shield | Shield | Shield |
| Galvanised      | High     | Shield | Shield |        |
| Zinc Plated     | Moderate | Shield |        |        |

Suitable for model no: GHS006.

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